FEDERAL SUPPLY CLASS 5306 REV B **RATIONALE** FIGURE 1 REDRAWN TO AS1132 STANDARD, USAGE NOTE ADDED. Ø .060 -.080 THRU 2X\\Ø .090 - .110 X 85° - 95° Ø.020 M D B C M __ .003 B **AS3111™** -D-250 MARK PART NUMBER AND G MANUFACTURER'S IDENTIFICATION stabilized, or cancelled. SAE invites your written comments and suggestions SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely PER AS478 CLASS A EXCEPT EDGE THREAD RUNOUT DISTANCE REQUIREMENTS .026 **PER AS3062** DO NOT APPLY .006 R .030 .020 Ø .019 B .260 45° APPROX .240 .170 .765 MIN voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user 027 MIN .698 .678 ø 410 4375-20 UNJF-3A .400 .679 **PER AS8879** -C--A-CHAMFER TO 25° - 35° Ø .0025/1 OPPOSITE SIDE OPTIONAL .006 A **REVISED 2020-08** reaffirmed, Ø .648 MIN BEARING SURFACE Ø.698 MAX SAE reviews each technical report at least every five years at which time it may be revised, REAFFIRMED 2012-11 SHAPE IN THIS AREA OPTIONAL SECTION THRU VIEW A ENLARGED THREAD PROFILE FIGURE 1 - BOLT 1979-07 Ш THIRD ANGLE PROJECTION ISSNI For more information on this standard, visit https://www.sae.org/standards/content/AS3111B/ CUSTODIAN: E-25 PROCUREMENT SPECIFICATION: AS7477 AEROSPACE STANDARD AS3111™ REV. BOLT, MACHINE - HEXAGON HEAD, DRILLED 1 HOLE. PD SHANK. SHEET 1 OF 3 В CRES AMS5731(UNS S66826), .4375-20 UNJF-3A

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